

Binary polymeric systems containing methylene blue: Continuous shear rheology

Junqueira MV^a, Borghi FB^a, Rosseto HC^{a*}, Toledo LAS^a, Pereira, RRA^a, Bruschi ML^a

^a Postgraduate Program in Pharmaceutical Sciences, Department of Pharmacy, Laboratory of R&D of Drug Delivery Systems, State University of Maringá, Paraná, Brazil.

Purpose: The present work aims to evaluate the effect of poloxamer (P407), Carbopol 934P (C934P) and methylene blue (MB) on the flow behaviour, by continuous shear rheology. **Method:** The formulations were prepared following a factorial design (2^3 with central point). Polymeric dispersions were prepared containing C934P (0.15; 0.20; 0.25%, w/w) in distilled water with following addition of P407 (15; 17.5; 20%, w/w), triethanolamine as neutralizing agent; 0.25; 0.50; 0.75% (w/w) of drug (MB) was added. Continuous shear rheograms were obtained using a rheometer (MARS II, Thermo-Haake) at 25 °C and 37 °C (n=5). The obtained results were analyzed using the Ostwald de Waele (Power Law) and Herschel-Bulkley equations. The polymeric concentration effects and the presence of MB on the flow properties were statistically evaluated using Experimental Design (DOE) from Statistica 8.0®. *Post-hoc* average comparison, for all ANOVA cases, was realized Tukey's honestly significant difference, $p < 0.05$. **Results:** The formulations presented shear thinning flow behaviour; the yield stress was verified at 37 °C for all the formulations, and at 25 °C only for those containing 20% (w/w) of P407. The systems constituted by 15 and 17.5 % (w/w) of P407, may be classified as pseudoplastic fluids under 25 °C, besides that, on higher temperature, as plastics. The systems with the highest P407 content, presented plastic behavior. Some systems displayed rheopexical characteristics, namely, the ones containing 15% (w/w) P407 at both temperatures and with 17.5% (w/w) P407 at 25 °C. For the κ value (consistency index) at 25 °C the equation obtained was $y = 41,925 + 82,632 X_1 + 7,827 X_2 + 3,634 X_3 + 6,769 X_1X_2 + 4,671 X_1X_3 + 79,386 X_2X_3 + 80,431 X_1X_2X_3$ and at 37 °C was $y = 150,555 + 245,139 X_1 + 44,651 X_2 + 20,799 X_1X_2 - 47,058 X_1X_3 - 7,099 X_2X_3 - 19,517 X_1X_2X_3$. As the P407 concentration increased, higher was the κ value and lower was the n value (flow index). In general, C934P and MB presented negative effect over both parameters. **Conclusion:** The systems 20/0.15 (P407/C934P) presented better results considering a topical administration, ease of spreadability and return to its original form when the shear is removed.

Financial support: CAPES, CNPq, Fundação Araucária, FINEP, UEM.